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An efficient synthesis of enantiomerically pure 3-hydroxy-β-lactams via zinc induced removal of a chiral auxiliary

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Abstract

The diastereoselective synthesis of various β -lactams **6a–d** and **7a–d** has been achieved using a chiral acid derived from (+)-3-carene. An efficient zinc induced cleavage of the *o*-halo ether linkage of these β -lactams to give enantiomerically pure 3-hydroxy-*cis*- β -lactams **8a**,**b** and **9a–d** is described. © 2000 Elsevier Science Ltd. All rights reserved.

1. Introduction

Besides being used for the synthesis of a variety of β -lactam antibiotics,¹ the β -lactam skeleton has been recognized as a useful precursor for various non- β -lactam derivatives (β -lactam synthon approach).² It has been shown that suitably substituted 3-hydroxy- β -lactams can serve as a synthetic equivalent for the phenylisoserine³ side chain of taxol or can be directly coupled with baccatin III⁴ to give taxol. The syntheses of suitably substituted (3*R*,4*S*) 3-hydroxy- β -lactams by diastereoselective cycloaddition reactions,³⁻⁶ borohydride reductions⁷ of 3-ketoazetidinones and resolutions⁸ of (±)-3-hydroxy- β -lactams have been reported.

In our continued efforts towards the asymmetric synthesis of β -lactams and their use as synthons,⁹ we have recently reported the use of a chiral auxiliary derived from readily available and naturally abundant (+)-3-carene^{9f} for the taxol side chain. However, oxidative cleavage of the chiral auxiliary using MCPBA limited the use of this methodology in large-scale preparations. We herein report a solution to this problem by structural modification of the chiral auxiliary, which permits its removal under mild conditions.

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2. Results and discussion

The acid 3 was obtained from (+)-3-carene 1 by NBS reaction¹⁰ in the presence of ethylene glycol followed by Jones oxidation of bromo alcohol 2. The acid 3 was converted to acid chloride 4 in almost quantitative yield by using thionyl chloride (Scheme 1). The acid chloride 4, on cycloaddition reaction with various imines 5 in the presence of triethylamine, furnished a diastereomeric mixture of $cis-\beta$ -lactams **6a–d** and **7a–d** in good yields (Scheme 2, Table 1). In most of the cases the diastereomers were separated either by crystallization or column chromatography.



Scheme 1. (i) NBS/ethylene glycol, 0°C, 4 h; (ii) Jones oxidation; (iii) SOCl₂/benzene, reflux, 3 h



Scheme 2.

Synthesis of <i>cis</i> -β-lactams 6a–d and 7a–d from acid chloride 4 and imines 5a–d										
Entry	Product	\mathbf{R}^{1}	R ²	Yield ^a (%)	Diastereoselectivity ^b					
1.	6a & 7a	Ph	PMP	70	60:40					
2.	6b & 7b	Ph	Ph	65	58:42					
3.	6c & 7c	PMP	PMP	70	64:36					
4.	6d & 7d	Styryl	PMP	60	60:40					

Table 1

^a Isolated yields of diastereomeric mixture.

^b Ratio determined from ¹H NMR spectral analysis of crude reaction mixture.

The cleavage of the chiral auxiliary was effected by reacting pure diastereomers 6a,b and 7a-dwith zinc/acetic acid (Boord reaction¹¹) under reflux for 30 min to give corresponding enantiomerically pure 3-hydroxy-cis-β-lactams 8a,b and 9a-d in nearly quantitative yields (Scheme 3, Table 2). The (+)-3-carene formed in the reaction by cleavage of the chiral auxiliary was also isolated and characterized. The formation of 3-hydroxy- β -lactams 8a,b and 9a–d was confirmed from their spectral data (IR, ¹H NMR). The absolute configuration of the β -lactams 8 and 9 was





Table 2 Synthesis of 3-hydroxy-β-lactams 8a,b and 9a–d from optically pure diastereomers 6a,b and 7a–d

Entry No.	Prod.	R ¹	R ²	Yield (%) ^a	m.p. (°C)	[α] _D (conc. in g/100 ml)	Config.
1.	8a	Ph	PMP	95	197-198	+177.4 (c 0.33, CHCl ₃) lit. ^{9f} +176 (c 1, CHCl ₃)	3 <i>R</i> , 4 <i>S</i>
2.	9a	Ph	PMP	95	200-201	-177.4 (c 1.0, CHCl ₃) lit. ^{8b} -179 (c 1, CHCl ₃)	3 <i>S</i> , 4 <i>R</i>
3.	8b	Ph	Ph	96	217-218	+190.9 (c 0.7, CHCl ₃)	3 <i>R</i> , 4 <i>S</i>
4.	9b	Ph	Ph	96	216-217	-188.7 (c 0.39, CHCl ₃)	3S, 4R
5.	9c	PMP	PMP	98	132-133	-181.90 (c 0.93, CHCl ₃)	3S, 4R
6.	9d	Styryl	PMP	96	156	–236 (c 0.01, MeOH) lit. ^{6e} –237 (c 0.01, MeOH)	3S, 4R

^a Isolated yield of pure enantiomers.

assigned as (3R,4S) and (3S,4R), respectively, by comparing their physical data as well as specific rotations with some of the compounds **8b** and **9b,d** reported in the literature.^{6e,8b,9f}

3. Conclusion

It must be emphasized that the zinc-mediated cleavage of the chiral auxiliary regenerates (+)-3-carene as the only other product, which, in principle, should permit recycling of the chiral auxiliary. Thus, we have demonstrated that a small change in the design of a chiral pool-derived auxiliary significantly improves the practical scope of the large-scale preparation of enantiopure 3-hydroxy-*cis*- β -lactams, one of which, **9a**, is a key intermediate for the taxol side-chain.^{3,5}

4. Experimental

4.1. General

¹H NMR spectra were recorded in CDCl₃ solution on a Bruker AC 200 and MSL-300 spectrometer and chemical shifts are reported in ppm downfield from tetramethylsilane. ¹³C NMR spectra were recorded in CDCl₃ solution on Bruker AC 200 instruments and chemical shifts are reported in ppm, relative to the centerline of CDCl₃ (77.0 ppm). Infrared spectra were recorded on a Perkin–Elmer Infracord Specrophotometer Model 599-B using sodium chloride optics. Melting points were determined on a Thermonik Campbell point apparatus and are uncorrected. The microanalysis was performed on a Carlo Erba, CHNS-O EA 1108 elemental analyzer. Optical rotations were recorded on a Jasco-181 digital polarimeter under standard conditions.

4.2. Preparation of (1'S,3'R,4'R,6'R)-2-[4'-bromo-3',7',7'-trimethylbicyclo(4.1.0)hept-3'-yloxy]ethan-1-ol 2

To a stirred solution of (+)-3-carene (1.36 g, 10 mmol) and ethylene glycol (31 mL, 50 mmol) in dichloromethane (30 mL), powdered NBS (2.23 g, 12.5 mmol) was added in small portions over a period of 30 min at 0°C. The reaction mixture was allowed to warm-up to room temperature and stirred for a further 4 h. After the completion of the reaction (TLC), cold water (50 mL) was added to the reaction mixture and extracted with dichloromethane (3×30 mL). The combined extracts were washed with sat. NaHSO₃ (15 mL), water (20 mL), brine (15 mL) and dried over anhydrous Na₂SO₄ and filtered. The filtrate was concentrated under reduced pressure and the residue was purified by column chromatography (silica gel, 60–120, pet. ether/ethyl acetate) to give 1.24 g (45%) of pure bromo alcohol **2** as a pale yellow liquid. [α ²⁵_D = -33.45 (c 1.65, CHCl₃); IR 3400 cm⁻¹; ¹H NMR (CDCl₃) δ 0.65–0.90 (m, 2H), 0.97 (s, 3H), 1.0 (s, 3H), 1.30–1.50 (m, 1H), 1.35 (s, 3H), 2.05–2.25 (m, 1H), 2.40–2.50 (m, 2H), 3.40–3.60 (m, 2H), 3.65–3.75 (m, 2H), 4.07 (t, J=8 Hz, 1H); ¹³C NMR (CDCl₃) δ 15.48, 17.70, 18.32, 19.50, 21.63, 28.39, 29.97, 31.80, 59.92, 61.83, 62.04, 75.25; MS: m/z (%) 276 (M⁺, 3.5), 92 (100).

4.3. Preparation of (1'S,3'R,4'R,6'R)-2-[4'-bromo-3',7',7'-trimethylbicyclo(4.1.0)hept-3'-yloxy]-acetic acid 3

To a stirred solution of bromo alcohol **2** (276 mg, 1 mmol) in acetone (10 mL), Jones reagent was added drop by drop at 0°C until decolorization of the reagent was stopped. The reaction mixture was further stirred for 3 h at room temperature, the green precipitate of the chromium salt was filtered off and the excess reagent destroyed by adding isopropyl alcohol at 0°C. The solution was concentrated under vacuum and residue was extracted with ether (3×20 mL). The ether extract was washed with brine and dried over Na₂SO₄. It was then filtered and filtrate on concentration under reduced pressure afforded bromo acid **3** (232 mg, 80%). The pure bromo acid was obtained by crystallization from pet. ether/ethyl acetate to give **3** as white crystals, mp 85°C; $[\alpha]_D^{25} = -72$ (c 0.45, CHCl₃); IR 1760, 2600, 3700 cm⁻¹; ¹H NMR (CDCl₃) δ 0.65–0.90 (m, 2H),

0.98 and 1.00 (2s, 6H), 1.4 (s, 3H), 1.3–1.4 (m, 1H), 2.20 (dd, J=5.5, 10 Hz, 1H), 2.35–2.55 (m, 2H), 4.00 (m, 1H), 4.05 (d, J=18 Hz, 1H), 4.10 (d, J=18 Hz, 1H), 7.30–9.0 (bs, 1H); ¹³C NMR (CDCl₃) δ 15.71, 17.34, 18.18, 19.55, 21.85, 28.57, 30.88, 31.99, 59.74, 59.89, 78.12; MS: m/z (%) 210 (M⁺–HBr, 2), 135 (82), 107 (37), 93 (100), 77 (40), 71 (52), 67 (38).

4.4. Preparation of (1'S,3'R,4'R,6'R)-2-[4'-bromo-3',7',7'-trimethylbicyclo(4.1.0)hept-3'-yloxy]acetyl chloride **4**

A mixture of acid 3 (5.8 g, 20 mmol) and $SOCl_2$ (2.18 mL, 30 mmol) in dry benzene (40 mL) was refluxed for 3 h. The benzene was removed by distillation to give 5.240 g (85%) of acid chloride 4, which was used as such in the next step.

4.5. Preparation of β -lactams **6a** and **7a**

To a stirred solution of imine **5a** (2.10 g, 10 mmol) and Et₃N (7.50 mL, 75 mmol) in dry dichloromethane (50 mL), a solution of acid chloride **4** (7.70 g, 25 mmol) in dry dichloromethane (20 mL) was added drop-wise at 0°C over a period of 1 h. The reaction mixture was allowed to warm-up to room temperature and stirred overnight. The reaction mixture was then diluted with dichloromethane (20 mL) and washed successively with water (30 mL), sat. NaHCO₃ (30 mL), brine (25 mL) and dried over anhydrous Na₂SO₄. The solvent was removed by distillation under reduced pressure and residue on column chromatography (silica gel, 60–120, pet. ether/ethyl acetate) gave 3.38 g (70%) diastereomeric mixture of β-lactams (**6a** and **7a**) in a ratio of 60:40 (HPLC and ¹H NMR analysis). The flash column chromatography (silica gel, 230–400) of the diastereomeric mixture gave less polar compound **7a** (675 mg, 20%) and more polar compound **6a** (1.35 g, 40%), along with a diastereomeric mixture of **6a** and **7a** (1.10 g).

4.5.1. (3S,4R,1'S,3'R,4'R,6'R)-1-(4-Methoxyphenyl)-3-[4'-bromo-3',7',7'-trimethylbicyclo(4.1.0)-hept-3'-yloxy]-4-phenylazetidin-2-one**6a**

Isolated as a white solid; mp 176°C; $[\alpha]_D^{25} = -114.2$ (c 0.48, CH₂Cl₂); IR 1752 cm⁻¹; ¹H NMR (CDCl₃) δ 0.50–0.70 (m, 2H), 0.74 (s, 3H), 0.87 (s, 3H), 0.94 (dd, J=4.5, 14.5 Hz, 1H), 1.24 (s, 3H), 1.57 (9.5, 14.5 Hz, 1H), 2.25 (dd, J=4.5, 8.7 Hz, 2H), 3.70 (s, 3H), 3.73 (t, J=8.5 Hz, 1H), 5.05 (d, J=4.8 Hz, 1H), 5.27 (d, J=4.8 Hz, 1H), 6.73 (d, J=9 Hz, 2H), 7.24 (d, J=9 Hz), 7.29–7.39 (m, 3H).

4.5.2. (3R,4S,1'S,3'R,4'R,6'R)-1-(4-Methoxyphenyl)-3-[4'-bromo-3',7',7'-trimethylbicyclo(4.1.0)-hept-3'-yloxy]-4-phenylazetidin-2-one 7a

Isolated as a white solid; mp 148°C; $[\alpha]_D^{25} = +18.7$ (c 0.31, CH₂Cl₂); IR 1755 cm⁻¹; ¹H NMR (CDCl₃) δ 0.5–0.6 (m, 1H), 0.65–0.80 (m, 1H), 0.87 (s, 3H), 0.91 (s, 3H), 1.19 (s, 3H), 1.32 (dd, J = 5, 15 Hz, 1H), 2.18 (dd, J = 10, 15 Hz, 1H), 2.20–2.30 (m, 2H), 3.70 (t, J = 7.5 Hz, 1H), 3.75 (s, 3H), 5.12 (d, J = 5 Hz, 1H), 5.19 (d, J = 5 Hz, 1H), 6.74 (d, J = 9 Hz, 2H), 7.20–7.40 (m, 7H).

4.5.2.1. Data for mixture of **6a** and **7a**. ¹³C NMR (CDCl₃) δ 15.27, 15.40, 17.81, 18.20, 18.86, 19.36, 19.49, 21.24, 21.50, 28.42, 31.42, 31.87, 31.96, 32.08, 35.39, 59.44, 59.60, 63.07, 63.18, 77.48, 77.68, 114.31, 118.73, 128.18, 128.40, 128.48, 128.66, 130.93, 134.04, 134.31, 156.19, 164.91, 165.31. MS: m/z (%) 485 (M⁺+2, 5), 483 (M⁺, 4), 268 (49), 211 (62), 135 (58), 134 (51), 120

(80), 93 (100), 91 (89), 77 (52). Anal calcd for $C_{26}H_{30}BrNO_3$: C, 64.46; H, 6.24; N, 2.89. Found: C, 64.91; H, 6.48; N, 3.02.

Other β -lactams **6b–d** and **7b–d** were prepared using the same procedure except for their method of purification.

The diastereomeric mixture of β -lactams **6b** and **7b** (2.94 g, 65%) was separated by flash column chromatography (silica gel, 230–400), which gave polar **6b** (1.32 g, 45%) and less polar **7b** (529 mg, 18%), along with a mixture of **6b** and **7b** (910 mg).

4.5.2.2. (3S,4R,1'S,3'R,4'R,6'R)-3-[4'-Bromo-3',7',7'-trimethylbicyclo(4.1.0)hept-3'-yloxy]-1,4diphenylazetidin-2-one **6b**. Isolated as a white solid; mp 159°C; $[\alpha]_D^{25} = -100.9$ (c 0.22, CH₂Cl₂); IR 1755 cm⁻¹; ¹H NMR (CDCl₃) δ 0.45–0.70 (m, 2H), 0.74 (s, 3H), 0.89 (s, 3H), 0.90–1.10 (m, 1H), 1.27 (s, 3H), 1.55–1.75 (m, 1H), 2.25 (dd, J=4.4, 8 Hz, 2H), 3.75 (t, J=8 Hz, 1H), 5.12 (d, J=5 Hz, 1H), 5.31 (d, J=5 Hz, 1H), 7.15–7.50 (m, 10H).

4.5.2.3. (3R,4S,I'S,3'R,4'R,6'R)-3-[4'-Bromo-3',7',7'-trimethylbicyclo(4.1.0)hept-3'-yl-oxy]-1,4diphenylazetidin-2-one 7b. Isolated as a white solid; mp 181°C; $[\alpha]_D^{25} = +21$ (c 0.2, CH₂Cl₂); IR 1753 cm⁻¹; ¹H NMR (CDCl₃) δ 0.50–0.65 (m, 1H), 0.65–0.80 (m, 1H), 0.90 (s, 3H), 0.95 (s, 3H), 1.20 (s, 3H), 1.20–1.40 (m, 1H), 2.00–2.40 (m, 3H), 3.70 (t, J = 9 Hz, 1H), 5.18 (d, J = 5 Hz, 1H), 5.25 (d, J = 5 Hz, 1H), 6.95–7.50 (m, 10H).

4.5.2.4. Data for mixture of **6b** and **7b**. MS: m/z (%) 455 (M+2, 3), 453 (M⁺, 3), 238 (68), 182 (90), 135 (66), 120 (79), 93 (100), 91 (99), 77 (72), 55 (45); ¹³C NMR (CDCl₃) δ 15.25, 15.39, 17.77, 18.21, 18.83, 19.33, 19.46, 21.21, 21.47, 28.41, 31.40, 31.84, 31.93, 32.05, 59.16, 59.37, 62.91, 63.01, 76, 77.61, 117.42, 124.07, 128.18, 128.42, 128.61, 128.97, 133.87, 134.13, 137.34, 165.54, 166. Anal. calcd for C₂₇H₃₂BrNO₄: C, 66.08; H, 6.21; N, 3.08. Found: C, 66.32; H, 6.49; N, 3.17.

The diastereomeric mixture of β -lactams **6c** and **7c** (3.59 g, 70%) was separated by flash column chromatography to give polar **6c** (1.540 g, 43%) and less polar **7c** (789 mg, 22%), along with a mixture of **6b** and **7b** (1.1 g).

4.5.2.5. (3S,4R,1'S,3'R,4'R,6'R)-3-[4'-Bromo-3',7',7'-trimethylbicyclo(4.1.0)hept-3'-yloxy]-1,4di-(4-methoxyphenyl)azetidin-2-one **6c**. Isolated as a white solid; mp 167°C; $[a]_D^{25} = -123.6$ (c 0.23, CH₂Cl₂); IR 1751 cm⁻¹; ¹H NMR (CDCl₃) δ 0.50–0.70 (m, 2H), 0.75 (s, 3H), 0.90 (s, 3H), 0.95 (dd, J = 6, 15 Hz, 1H), 1.25 (s, 3H), 1.50–1.70 (m, 1H), 2.30 (dd, J = 3, 12 Hz, 2H), 3.70 (s, 3H), 3.70–3.75 (m, 1H), 3.80 (s, 3H), 5.0 (d, J = 6 Hz, 1H), 5.25 (d, J = 6 Hz, 1H), 6.72 (d, J = 9 Hz, 2H), 6.85 (d, J = 9 Hz, 2H), 7.22 (d, J = 9 Hz, 2H), 7.25 (d, J = 9 Hz, 2H).

4.5.2.6. (3R,4S,1'S,3'R,4'R,6'R)-3-[4'-Bromo-3',7',7'-trimethylbicyclo(4.1.0)hept-3'-yloxy]-1,4di-(4-methoxyphenyl)azetidin-2-one 7c. Isolated as a white solid; mp 157°C; $[\alpha]_D^{25} = +20$ (c 0.23, CH₂Cl₂); IR 1750 cm⁻¹; ¹H NMR (CDCl₃) δ 0.50–0.60 (m, 1H), 0.65–0.80 (m, 1H), 0.90 (s, 3H), 0.92 (s, 3H), 1.18 (s, 3H), 1.30 (dd, J = 6, 12 Hz, 1H), 2.15 (dd, J = 12, 15 Hz, 1H), 2.20–2.35 (m, 2H), 3.70 (s, 3H), 3.60–3.75 (m, 1H), 3.78 (s, 3H), 5.05 (d, J = 4.9 Hz, 1H), 5.15 (d, J = 4.9 Hz, 1H), 6.75 (d, J = 9 Hz, 2H), 6.85 (d, J = 9 Hz, 2H), 7.25 (d, J = 8 Hz, 4H).

4.5.2.7. Data for mixture of **6c** and **7c**. 13 C NMR (CDCl₃) δ 15.51, 15.69, 18.01, 18.63, 18.98, 19.60, 21.46, 21.71, 28.65, 31.64, 32.06, 55.46, 59.65, 62.98, 76, 77.70, 113.19, 114.48, 118.97, 126.19, 126.41, 130.07, 130.22, 131.19, 156.34, 159.96, 165.23, 165.58; MS: m/z (%) 515 (M⁺+2,

The diastereomeric mixture of β -lactams **6d** and **7d** (3.05 g, 60%) was separated by flash column chromatography to offer polar **6d** (915 mg, 30%) and less polar **7d** (450 mg, 15%), along with a mixture of **6b** and **7b** (1.5 g).

4.5.2.8. (3S,4R,1'S,3'R,4'R,6'R)-1-(4-Methoxyphenyl)-3-[4'-bromo-3',7',7'-trimethylbicyclo(4.1.0)-hept-3'-yloxy]-4-(2''-phenylethynyl)azetidin-2-one **6d**. Isolated as a white solid; mp 158–160°C; $[\alpha]_D^{25} = -122.9$ (c 1.85, CH₂Cl₂); IR 1750 cm⁻¹; ¹H NMR (CDCl₃) δ 0.55–0.85 (m, 2H), 0.93 (s, 3H), 0.95 (s, 3H), 1.45 (s, 3H), 1.45–1.60 (m, 1H), 2.20 (dd, J = 12.5, 15 Hz, 1 H), 2.40 (dd, J = 6, 10 Hz, 1H), 3.75 (s, 3H), 4.05 (t, J = 10 Hz, 1H), 4.75 (dd, J = 5, 10 Hz, 1H), 5.20 (d, J = 5 Hz, 1H), 6.35 (dd, J = 10, 15 Hz, 1H), 6.70–6.90 (m, 3H), 7.20–7.55 (m, 7H).

4.5.2.9. (3R,4S,1'S,3'R,4'R,6'R)-1-(4-Methoxyphenyl)-3-[4'-bromo-3',7',7'-trimethylbicyclo(4.1.0)-hept-3'-yloxy]-4-(2''-phenylethenyl)azetidin-2-one 7d. Isolated as a white solid; mp 166°C; $[\alpha]_D^{25} = +33$ (c 1.85, CH₂Cl₂); IR 1520, 1750 cm⁻¹; ¹H NMR (CDCl₃) δ 0.55–0.75 (m, 1H), 0.75–0.95 (m, 1H), 1.00 (s, 3H), 1.05 (s, 3H), 1.35 (s, 3H), 1.50 (dd, J = 5, 15 Hz, 1H), 2.20–2.50 (m, 3H), 3.75 (s, 3H), 4.05 (dd, J = 8, 10 Hz, 1H), 4.75 (dd, J = 5, 10 Hz, 1H), 5.15 (d, J = 5 Hz, 1H), 6.45 (dd, J = 10, 15 Hz, 1H), 6.70–6.95 (m, 3H), 7.20–7.60 (m, 7H).

4.5.2.10. Data for mixture of **6d** and **7d**. MS: m/z (%) 511 (M⁺+2, 1.8), 509 (M⁺, 2), 294 (28), 236 (35), 146 (69), 115 (100), 93 (83), 91 (69), 77 (38); ¹³C NMR (CDCl₃) δ 15.36, 15.52, 17.82, 17.88, 19.35, 19.44, 19.60, 21.36, 21.70, 28.39, 31.62, 31.87, 32.01, 55.37, 58.85, 60.14, 61.71, 62.33, 77.43, 77.70, 77.87, 114.26, 118.56, 118.63, 125.11, 126.62, 126.78, 128.03, 128.14, 128.48, 128.60, 131.41, 135.76, 135.89, 136.73, 156.20, 164.70, 164.79. Anal. calcd for C₂₈H₃₂BrNO₃: C, 65.99; H, 6.33; N, 2.75. Found: C, 65.85; H, 6.52; N, 2.70.

4.6. Preparation of 3-hydroxy-cis-β-lactams 8 and 9

4.6.1. Preparation of (3S,4R)-3-hydroxy-1-(4'-methoxyphenyl)-4-phenyl-cis-β-lactam 9a

To a solution of β -lactam 7a (5 g, 10.35 mmol) in methanol (150 mL), activated Zn (6.35 g, 100 mmol) and glacial acetic acid (2.5 mL) were added with stirring. The reaction mixture was then heated at 80°C with continuous removal of methanol over a period of 3 h.

4.6.1.1. Isolation of (+)-3-carene. The distilled methanol from reaction mixture was diluted with ice-cold water (500 mL) and extracted with pet. ether (4×100 mL). The combined pet. ether extract was washed with sat. NaHCO₃ (50 mL), water (50 mL) and finally with brine (50 mL) and dried over sodium sulphate. The solvent was removed by distillation and residue was purified by Kugelrohr distillation to give 1.26 g (90%) of pure (+)-3-carene. The IR, NMR and optical rotation were identical with the authentic (+)-3-carene sample.

4.6.1.2. Isolation of β -lactam **9a**. The residue from the reaction mixture was treated with dichloromethane (100 mL) and filtered; the solid was washed with dichloromethane (3×50 mL). The combined filtrate was successively washed with dilute HCl (5%, 50 mL), satd NaHCO₃ (2×30 mL), water (2×40 mL), brine (20 mL)) and dried over anhydrous Na₂SO₄. The removal of solvent gave 2.50 g (90%) of **9a** as a white crystalline solid, mp 200–201°C; $[\alpha]_D^{25} = -177.4$ (c 1, CHCl₃); IR 1716, 3328 cm⁻¹; ¹H NMR (CDCl₃) δ 2.45 (d, J=8.5 Hz, 1H), 3.75 (s, 3H), 5.20 (dd, J=5.4, 8.8 Hz, 1H), 5.30 (d, J=5.4 Hz, 1H), 6.80 (d, J=9 Hz, 2H), 7.15–7.60 (m, 7H). Anal. calcd for C₁₆H₁₅NO₃: C, 71.36; H, 5.61; N, 5.20. Found: C, 70.84; H, 5.86; N, 5.02.

Using a similar procedure as described for 9a, the following 3-hydroxyazetidin-2-ones were prepared.

4.6.2. (3R,4S)-1-(4-Methoxyphenyl)-4-phenyl-3-hydroxyazetidin-2-one 8a

Isolated as a white solid; mp 197–199°C; $[\alpha]_D^{25} = +178.2$ (c 0.33, CHCl₃); IR 1716, 3328 cm⁻¹; ¹H NMR (CDCl₃) δ 3.75 (s, 3H), 5.15 (d, J = 5.2 Hz, 1H), 5.25 (d, J = 5.2 Hz, 1H), 6.80 (d, J = 9 Hz, 2H), 7.15–7.50 (m, 7H). Anal. calcd for C₁₆H₁₅NO₃: C, 71.36; H, 5.61; N, 5.20. Found: C, 71.65; H, 5.80; N, 5.49.

4.6.3. (3R,4S)-1,4-Diphenyl-3-hydroxyazetidin-2-one 8b

Isolated as a white solid; mp 217–218°C; $[\alpha]_D^{25} = +190.9$ (c 0.7, CHCl₃); IR 1740, 2852, 3350 cm⁻¹; ¹H NMR (CDCl₃) δ 5.15 (d, J = 5.4 Hz, 1H), 5.18 (d, J = 5.4 Hz, 1H), 6.90–7.50 (m, 10H). Anal. calcd for C₁₅H₁₃NO₂: C, 75.30; H, 5.48; N, 5.85. Found: C, 75.14; H, 5.43; N, 5.89.

4.6.4. (3S,4R)-1,4-Diphenyl-3-hydroxyazetin-2-one 9b

Isolated as a white solid; mp 216–217°C; $[\alpha]_D^{25} = -188.7$ (c 0.39, CHCl₃); IR 1716, 2852, 3328 cm⁻¹; ¹H NMR (CDCl₃) δ 5.15 (d, J = 5.4 Hz, 1H), 5.20 (d, J = 5.4 Hz, 1H), 6.80–7.55 (m, 10H). Anal. calcd for C₁₅H₁₃NO₂: C, 75.30; H, 5.48; N, 5.85. Found: C, 75.68; H, 5.65; N, 6.10.

4.6.5. (3S,4R)-1,4-Di-(4-methoxyphenyl)-3-hydroxyazetidin-2-one 9c

Isolated as a white crystalline solid; mp 132°C; $[\alpha]_D^{25} = -181.9$ (c 0.93, CHCl₃); IR 1726, 2852, 3301 cm⁻¹; ¹H NMR (CDCl₃) δ 3.75 (s, 3H), 3.80 (s, 3H), 5.15 (dd, J = 5.4, 8 Hz, 1H), 5.25 (d, J = 5.4 Hz, 1H), 6.80 (d, J = 8 Hz, 2H), 6.95 (d, J = 8 Hz, 2H), 7.20–7.40 (m, 4H). Anal. calcd for C₁₇H₁₇NO₄: C, 68.21; H, 5.72; N, 4.68. Found: C, 68.06; H, 5.98; N, 4.55.

4.6.6. (3S,4R)-3-Hydroxy-1-(4-methoxyphenyl)-4-(2-phenylethenyl)azetidin-2-one 9d

Isolated as a white solid; mp 156–157°C; $[\alpha]_D^{25} = -236$ (c 0.01, CH₃OH); IR 1737, 3340 cm⁻¹; ¹H NMR δ 3.75 (s, 3H), 4.85 (dd, J = 5.2, 7.4 Hz, 1H), 5.15 (bd, J = 5.2 Hz, 1H), 6.40 (dd, J = 8.1, 16.1 Hz, 1H), 6.65–7.00 (m, 3H), 7.20–7.65 (m, 7H). Anal. calcd for C₁₈H₁₇NO₃: C, 73.20; H, 5.80; N, 4.74. Found: C, 73.59; H, 6.02; N, 5.00.

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